

# **ASD 500 MD/HD 1PaR10 PE**

**Technical documentation**

**Issue: 10/2022**



# **ULT 500**



**Clean air,  
high performance.**

**The ASD series,  
extraction and  
filtration systems  
for dust, gases and  
vapors.**



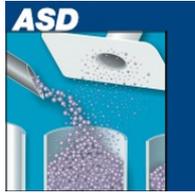
**Air technology for environment and health protection**

# Technical documentation Extraction and filtration unit



## ASD 500 MD/HD 1PaR10 PE

### Application and use



Dust and smoke

The **ASD 500 MD/HD 1PaR10 PE** is suitable for capturing and filtering dry and non-flammable **dusts** in non-explosive air mixtures. Toxic dust particles that are released can be captured by the collection elements immediately adjacent to their point of generation, and are filtered by the ASD 500 MD/HD 1PaR10 PE. The high-quality filter material of the filter element ensures effective filtration of the various different particulate fractions in the dust. Very long service lives of the main filter are ensured by process-adapted regular **automatic pneumatic cleaning** of the filter elements using the counterflow principle and a rotating nozzle technology that is particularly gentle on the filter membrane.

### Examples

- ⇒ Grinding, engraving
- ⇒ Transferring
- ⇒ Polishing

### ULT 500 stationary extraction and filtration unit

stationary unit,  
different performance classes, low maintenance  
robust sheet steel housing, powder coating RAL 7035  
light gray

### Filter system:

Cartridge filter

Automatically cleanable filter elements for high  
pollutant levels

### Filter technology:

Main filter module

Filter cartridge:	1 pieces
Filter material:	Polyester fiber
Filter class:	Dust class M, separation efficiency > 99% [for test dust > 2 µm]
Filter area:	1 x 10 m <sup>2</sup>

### Equipment:

Cleaning interval encoder:	Cleaning interval can be adapted to the machining process
Manual cleaning:	can be performed at any time via pushbutton
SUB D9 interface:	Standard equipment for terminal strip, remote I/O, operation, filter saturation 100%



# Technical documentation

## Extraction and filtration unit



# ASD 500 MD/HD 1PaR10 PE

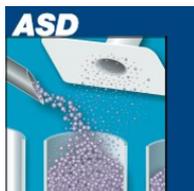
### Technical data

Parameter	Unit	MD.45	MD.47	HD.14
Max. volumetric flow	m³/h	1,700	2,100	400
Vacuum max.	Pa	2,600	2,880	20,200
Rated volumetric flow	m³/h / Pa	600 / 2,400	750 / 2,750	270 / 5,000
Rated motor power	kW	1.50	2.20	1.80
Rated voltage	V	3~ 400	3~ 400	3~ 230
Rated current	A	3.3	4.8	13
Frequency	Hz	50	50	50/60
Protection rating	IP	54	54	54
Vacuum generator type		Fan	Fan	EC turbine
Noise level	dB(A)	62	62	70
Air flow controller		no	no	no
SUB D9 interface		Optional	Optional	Optional
Particle filter saturation indicator	optical	yes	yes	yes
Operating hours counter		Optional	Optional	Optional
Pneumatic gate valve	(1*)	Optional	Optional	Optional
automatic filter aid dosage		optional	optional	optional
Air intake versions	Spigot	1x Ø 125 mm, other diameters as an option		
	Position	right rear on filter chamber, optionally rear or left side		
Air outlet		Exhaust grille		
	Position	on top		
Width	mm	660 (850 with control cabinet)		
Depth	mm	590		
Height	mm	2,280		2,050
Weight	kg	150		
Power line	m	5		
<b>Filter set-up</b>		Filter system: Cartridge filter, automatic cleaning		
		One filter cartridge, polyester fiber, 10 m² filter area		ULT 02.0.004

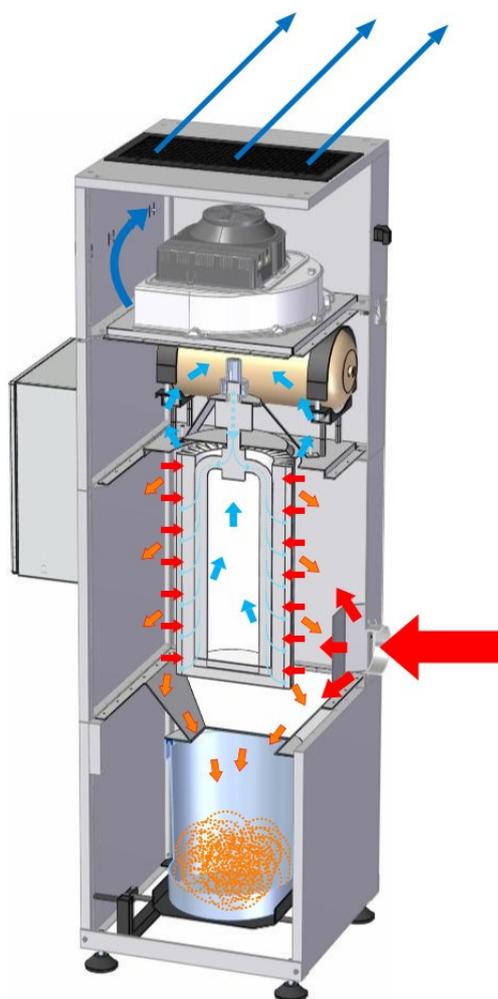


(1\*)

## ASD 500 MD/HD 1PaR10 PE



Dust and smoke



-  Raw gas
-  Clean gas
-  Cleaning air
-  Dropping extracted material
-  Collected extracted material

### Functional principal:

A high-output fan with a high pressure reserve generates a volumetric flow suitable for the application on the **clean air side** of the filter. In this way, the pollutant-laden air is extracted in a reliable manner.

The **particles** are separated at the **filter cartridge** (polyester fiber) based on the **surface filtration** principle. The clogged filter cartridges are cleaned automatically via a rotary nozzle by means of the **compressed air in a counterflow principle**. A compressed air connection (6 - 10 bar) is required for operation of the system. The **cleaned particles** fall into the removable dust collection container.

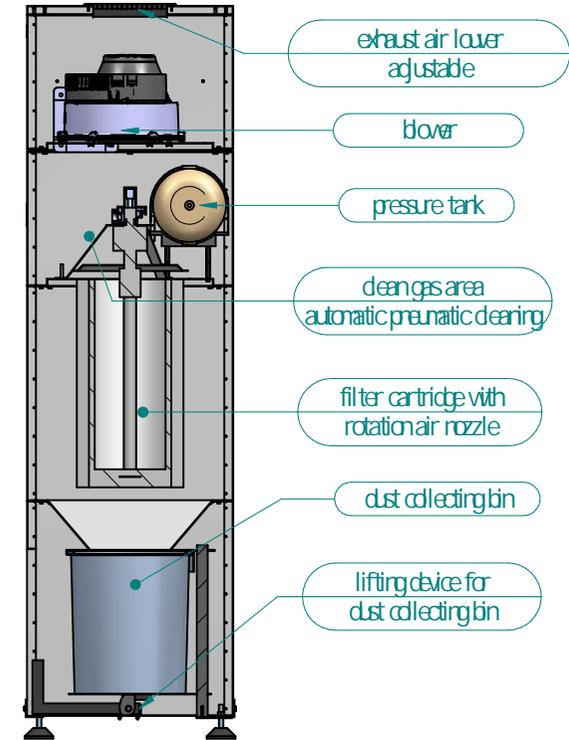
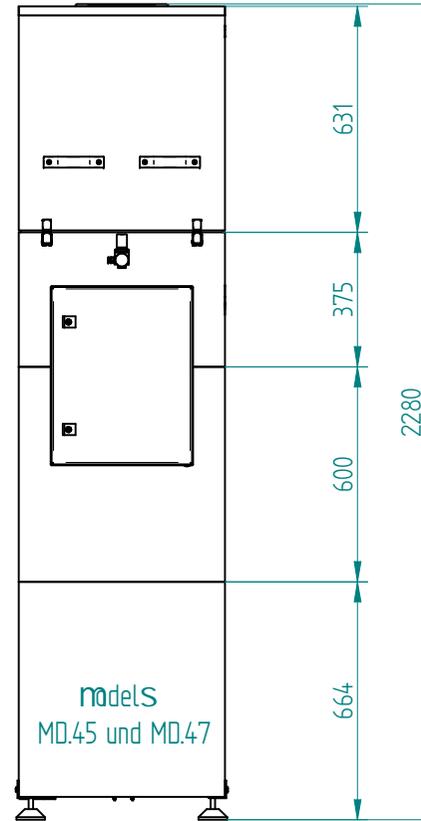
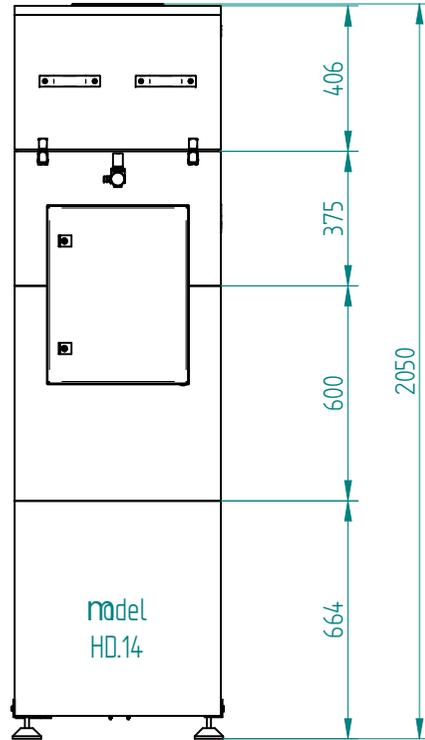
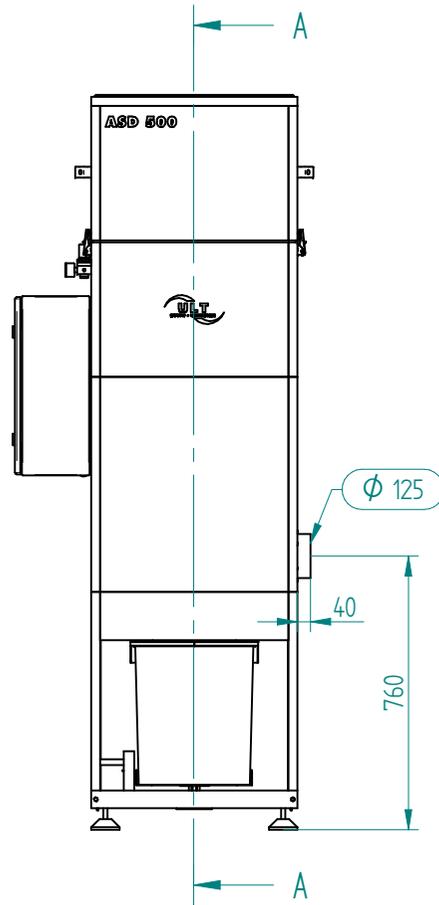
Cartridge filter system

Automatically cleanable filter elements for high pollutant levels

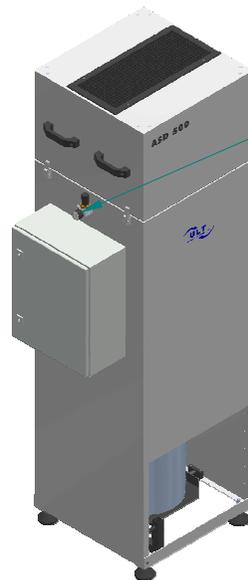
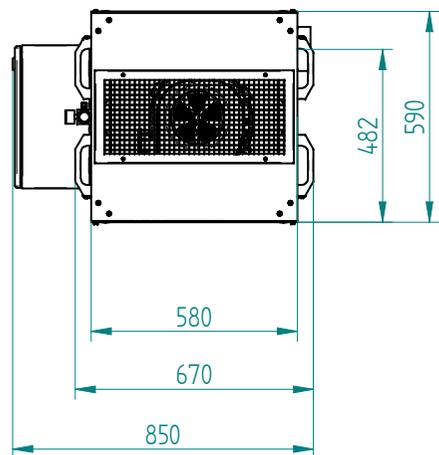
Filter cartridge ULT 02.0.004

- (1) **Particle filter** Filter cartridge dust class M, separation efficiency > 99%

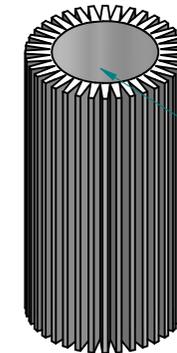
Due to the high degree of cleaning, the **filtered air** can then be returned to the working area. This avoids any loss of heat.



cutaway A-A  
filter set consisting of:



compressed air supply  
max operating pressure 4 bar



filter cartridge Polyester  
ULT 02.0.004

Weitere Maße sind dem 3D-Datensatz zu entnehmen. Für die Zeichnung behalten wir uns alle Rechte vor.  
Other measure are to be taken from the 3D record. For the drawing we reserve ourselves all rights.

				ULT AG Am Gopelreich 1 D-02708 Lobau		Benennung ASD 500 MD/HD 1PaR10 PE	
				2013 Datum Name		Zeichnungsnummer:	
001	Basis	13.05.13	JSAZ	2013	13.05.	JSAZ	ULT 500_00_002_001
Ausgabe	Änderung	Tag	Name	Gepr.	Norm		Maßstab 1 : 15

